

### **Technical brochure**

# Pressure controls for air and water, Type CS



### Features

- Pressure ranges 2 to 20 bar
- Pressure connection  $G^{1/2}$  or  $G^{1/4}$
- Contact system 3-pole (TPST) as standard and 1-pole as accessory
- Adjustable differential
- Relief valve as accessory

CS pressure controls have a built-in pressure operated, three-pole switch. The contact position of which depends on the pressure in the connector and the range setting and adjustable differential.

The pressure controls are fitted with a manual switch that will lock the contact system in the open position independently of the pressure in the system. Pressure controls with relief valve is used in compressed air systems where pressure relief on the compressor piston before start is required.

The CS is suited for automatic start and stop of air compressors and water boosters.

- Manual switch to lock the contact system
- Enclosure IP 43 or IP 55
- Special versions with pressure connection made of polyacetal suitable in drinking water applications -DWGW (KTW)

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EN 60 947-4-1 EN 60 947-5-1



China Compulsory Certificate, CCC

### Approvals

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### **Technical data** Specifications

	Contact load a.c.			l	U	
			AC-3	12 A	220 to 415 V	
				9 A	600 V	
			DC-13/14	2 A	220 V 3 contacts in series	
	Electrical life on rated load		100.000 operations			
	Mechanical life		1.000.000 operations			
	Ambient temperature		–20 to +70 °C			
	Temperature of medium	Water Air	0 to +70 °C −20 to +70 °C			
	Vibration-proof	0 - 1000 Hz ved 4 G				
	Resonance frequency	Direction A-B: 341 Hz Direction C-D: 332 Hz Direction E-F: 488 Hz				
	Diaphragm material		Hytrel			
	Pressure connector		Special: Polyacetal, G½ Others: Silumin, G¼ or G½			
	Pressure relief valve (capacity)		2000 cm <sup>3</sup> from 1	$0 \rightarrow 1 \text{ ba}$	ar in 18.8 sec.	
	Grade of enclosure to IEC 529		IP 43 or IP 55			

## Properties according to EN 60947

Wire dimension	
solid/stranded	0.7 - 2.5 mm <sup>2</sup>
flexible, with/ without ferrules	0.75 - 2.5 mm <sup>2</sup>
flexible, with ferrules	0.5 - 1.5 mm <sup>2</sup>
Tightening torque	max. 1.2 NM
Rated impulse voltage	4 kV
Pollution degree	3
Short circuit protection, fuse	25 Amp
Insulation	600 V
IP-index	43/55

#### Preferred versions Grade of enclosure Min. differential ∆p bar Max. differential Δp bar Stop pressure Max. test Pressure connection Code no. Туре pressure p<sub>e</sub>bar p<sub>e</sub> bar 2 - 6 0.72 - 1.0 1.0 - 2.0 IP 43 G 1⁄4 031E020266 1-pole 10 0.72 - 1.0 IP 43 G ¼ 031E020066 2 - 6 1.0 - 2.0 10 0.72 - 1.0 IP 55 031E020566 2 - 6 1.0 - 2.0 10 G ¼ 2 - 6 0.72 - 1.0 1.0 - 2.0 10 IP 43 $G \, \frac{1}{2}$ 031E021066 2 - 6 0.72 - 1.0 1.0 - 2.0 10 IP 55 G ½ 031E021566 4 - 12 1 - 1.5 2.0 - 4.0 20 IP43 G ¼ 031E022066 4 - 12 1 - 1.5 IP 55 031E022566 2.0 - 4.0 20 G ¼ 3-pole 4 - 12 1 - 1.5 2.0 - 4.0 IP 43 G ½ 031E023066 20 4 - 12 1 - 1.5 2.0 - 4.0 031E023566 20 IP 55 G ½ G ¼ 031E024066 7 - 20 2 - 3.5 3.5 - 7.0 32 IP 43 7 - 20 2 - 3.5 3.5 - 7.0 32 IP 55 G ¼ 031E024566 7 - 20 2 - 3.5 3.5 - 7.0 32 IP 43 G ½ 031E025066 G ½ 031E025566 7 - 20 2 - 3.5 3.5 - 7.0 32 IP 55

Special versions with Polyacetal pressure connection - suitable for drinking water

Stop pressure p <sub>e</sub> bar	Min. differential Δp bar	Max. differential Δp bar	Max. test pressure p <sub>e</sub> bar	Grade of enclosure	Pressure connection	Code no.	Туре
2 - 6	0.72 - 1.0	1.0 - 2.0	10	IP 43	G ½	031E101066	
4 - 12	1 - 1.5	2.0 - 4.0	20	IP 43	G ½	031E101266	3-pole
7 - 20	2 - 3.5	3.5 - 7.0	32	IP 43	G 1⁄2	031E101466	

### Accessories and spare parts

Description	Code no.
Three pole contact system (TPST)	031E029166
Pressure relief valve, incl. fixing screw (for 6 mm pipe/hose)	031E029866
Pressure relief valve, incl. fixing screw (for 1/4 in. pipe/hose)	031E029766
Two Pg 16 screwed cable entries with gaskets (cable diam. 6.5 - 15 mm)	031E029366
Nipple with 7/16-20 UNF and M10 x 1 int.	031E029666

### Ordering

Standard pressure switch type CS

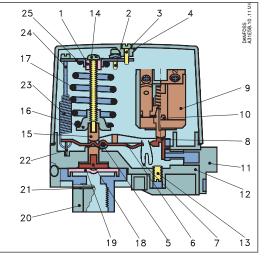




### **Design and function**

1. Slide ring	14. S
2. Earth screw	15. F
<ol><li>Cover screw</li></ol>	16.5
4. Cover	17.0
5. Spindle	18. F
6. Toggle arm	19. E
7. Snap spring	20. F
8. Snap arm	21.0
9. Switch housing assy	22. [
10. Self-tapping screw	23.T
11. Manual switch	24. E
12. Base	25. E
13. Grubscrew	
1	

14. Stop pressure screw
15. Pressure pad
16. Spring retainer
17. Compression spring
18. Pressure shoe
19. Diaphragm
20. Flange, G ¼ or G ½
21. Cap
22. Differential arm
23. Tension spring
24. Differential pressure screw
25. Bracket



Pressure from the controlled system is led, via the connector, to the diaphragm. The diaphragm converts this pressure to a mechanical movement which is transferred by the snap system to the contact system. In this way, the contact system starts or stops a compressor/pump.

5. Reduce the pressure to the required start

6. Turn the differential screw (2) towards minus (smaller differential) until the plant starts.

7. Check that the plant stops and starts at the

If the differential is set at a value greater than

the stop pressure the plant cannot start. If this is the case, set the differential at a smaller

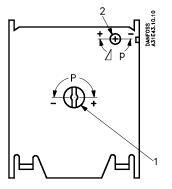
pressure.

Note!

required pressures.

value (towards minus).

Setting



All standard versions of CS pressure switches are preset and supplied with springs under minimum compression.

spring and the difference between start and stop

The pressure switch is built up of the following

main elements: connector, diaphragm, snap

system, main spring, differential spring and a

The stop pressure must be set on the main

3-pole or one-pole contact system.

pressures on the differential spring.

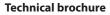
- 1. Turn the stop pressure screw (1) the given number of times towards + (high stop pressure), see stop pressure graph.
- 2. Turn the differential screw (2) the given number of times towards + (max. differential), see differential pressure nomogram.
- 3. Start the plant and let it run until the required stop pressure is reached.
- 4. Turn the stop pressure screw (1) towards minus (lower stop pressure) until the plant stops.

A compressor is to be regulated by a CS pressure switch. The start pressure is 3.5 bar, and the stop pressure 5 bar. The choice should be a CS with a range of 2 - 6 bar.

- 1. Turn the stop pressure screw (1) about 12 times. See cut-off pressure graphs.
- 2. Turn the differential screw (2) about 4.5 times. See CS 2 -6 nomogram.

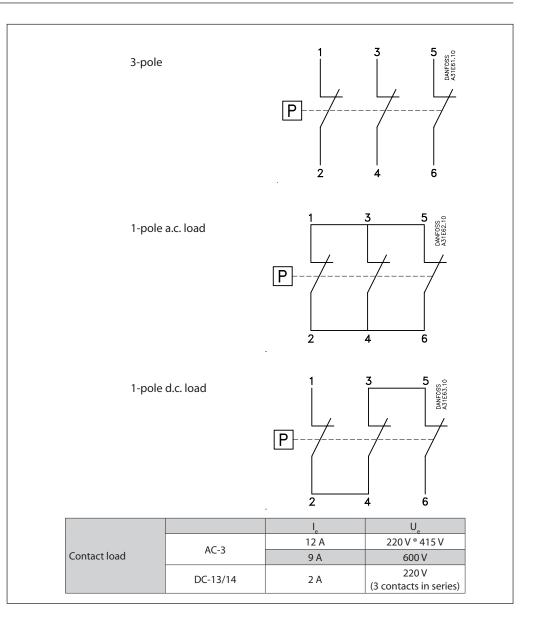
Take a straight line from 5 bar stop pressure on the nomogram to the differential, 1.5 bar and read off the number of turns, i.e. 4.5.

#### Example

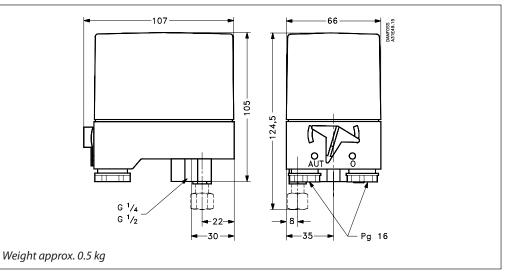




### **Mains connection**



### Dimensions





### Installation

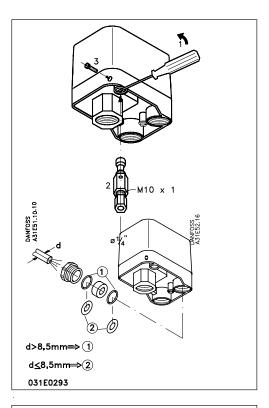
### Recommended orientation

The pressure switches will operate regardless of their orientation. However, to meet the enclosure requirements of IP 43 and IP 55, they must be mounted vertically with the connection downwards. The CS pressure switches are selfsupporting (on the connection).

Fitting a pressure relief valve 1. Remove the blanking plug 2. Fit the pressure relief valve 3. Fit the plastoform screw

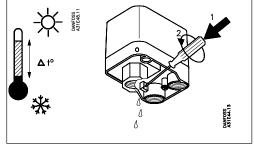
Fitting screwed cable entries

The accessory bag contains two sets of metal gaskets each with different internal diameters. These will give a sufficient cord relief if used correctly with the cable diameter concerned.

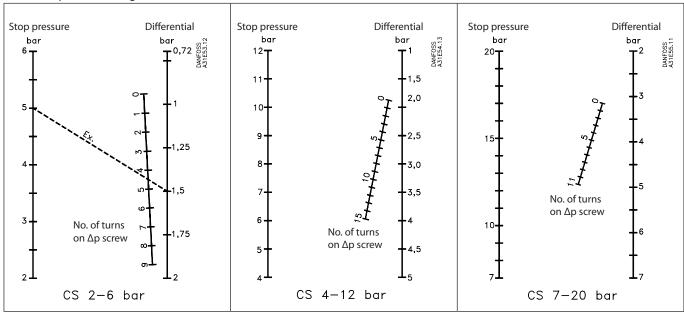




If because of large temperature variations there is a risk of condensate forming in the pressure switch, a screwdriver can be used to make a drain hole in the enclosure.



Differential pressure nomograms



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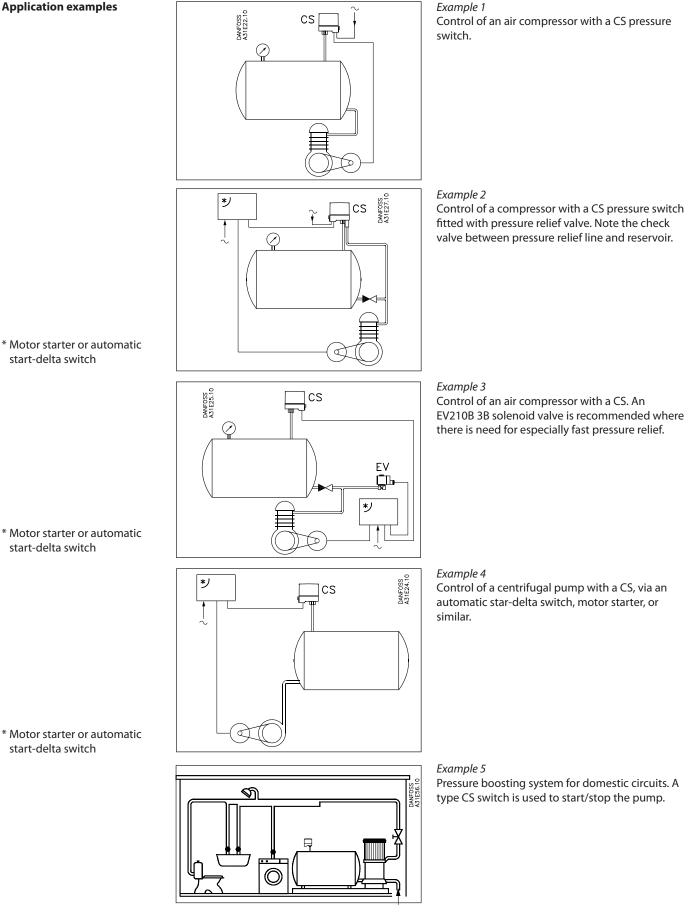


### **Application examples**

start-delta switch

start-delta switch

start-delta switch



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